

IDENTITY GROUP INTERIOR SIGN SOLUTIONS  
FORMCRYL SAMPLE SPEC SHEET--  
SIGNAGE AND GRAPHICS



PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Interior signage of the following types:  
1. Formcryn

1.2 RELATED SECTIONS

- A. Section 10410 – Directories  
B. Section 10420 – Plaques  
C. Section 10430 – Exterior Signage 1.3

REFERENCES

- A. ICC/ANSI A117.1 – Accessible and Useable Buildings and Facilities  
B. USATBCB – Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)

1.4 SUBMITTALS

- A. Submit under provisions of Section 01300  
B. Product Data: Manufacturer’s descriptive literature  
C. Shop Drawings: List sign styles, lettering, locations and dimensions of each interior sign  
D. Selection Samples: One complete set of color chips representing manufacturer’s full range of available colors  
E. Verification Samples: Two full size samples, representing type, style and color specified, including method of attachment

1.5 QUALITY ASSURANCE

- A. Regulatory Requirements: Comply with requirements of ICC/ANSI A117.1 and ADAAG

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Inspect products upon receipt. Store products in manufacturer’s packaging until ready for installation

1.7 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Identity Group, LLC  
1480 Gould Dr., Cookeville, TN 38506  
TEL: (931) 432-4000 FAX: (931) 432-6477  
Website: [www.identitygroup.com](http://www.identitygroup.com)

- B. Substitutions: Not permitted

- C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

2.2 SIGNS

- A. ADA-Compliant Interior Signage, Custom Design: 2.3

## INTERIOR SIGNAGE SCHEDULE

A. Manufacturer's standard monolithic thermally formed and bonded tactile plaque constructed utilizing a high-pressure thermoforming process, which provides a fully homogeneous plaque sign. The sign body, face, raised text and Braille are compression molded to form a single dimensional component creating a sign surface, body, and graphic elements which exhibit toughness to scratching, cracking, gouging and graffiti. Molded surface is available in manufacturer's three surface textures.

1. Style: Custom Formcryn Sign by Identity Group, LLC
2. Material: Compression molded / Thermoformed acrylic signage ready to paint.
3. Sign Thickness: 1/8 inch (3mm)-1/4 inch (6mm)-3/8 inch (10mm)- 1/2in(12mm)
4. Tactile Characters/Symbols: Raised .045" (1mm) from sign face
5. Construction: One-piece; added on or engraved characters not acceptable
6. Lettering Style: Typeface and letter size per ADA compliant fonts.
7. Braille: Grade 2 ADA compliant Braille positioned per ADA guidelines.
8. Contrast: Letters, numbers, and symbols shall contrast with background per ADA guidelines.
9. Bevel Options: Classic, Bull Nose, Chamfered
10. Profiles: Router cut to manufactures full range of standard shapes and or custom.
11. Text Options; Integral Alchemy metals, Nickel, Aluminum, Bronze, Faux Gold, Copper, Tool Steel, Brass. Integral colors.
12. Surface Texture: Smooth, Stipple, or Slate

### PART 3 EXECUTION

#### 3.1 EXAMINATION

- A. Examine installation areas to ensure that conditions are suitable for installation
- B. Examine signage for defects prior to installation. Do not install damaged signage

#### 3.2 PREPARATION

- A. Verify mounting heights and locations for interior signage will comply with referenced standards
- B. Clean mounting locations of dirt, dust, grease or similar conditions that would prevent proper installation

### 3.3 INSTALLATION

- A. Install signs level, plumb, without distortion, and in proper relationship with adjacent surfaces using manufacturer's recommended standard mounting system
- B. Removed adhesive from exposed sign surfaces as recommended by manufacturer
- C. Clean signs after installation as recommended by manufacturer
- D. Replace damaged products before Substantial Completion

### 3.4 INTERIOR SIGNAGE SCHEDULE

- A. Refer to the list of interior signs required for the project as attached to this section

END OF SECTION